



U.S. AIR FORCE

# P1 - Plan Fleet Management (Constrained Environment)

- (Customer) Customer/Mission Requirements
- (D1.3, D1.10) Due-ins and RDD, Outbound Shipments (Parts, Personnel, Assets)
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (EP.9) Contingencies, Forecasts and Projections, Revised Business Assumptions

**P1.1 - Identify, Prioritize, and Aggregate Fleet Management REQUIREMENTS for Material, Personnel, \$, and Information**

**P1.2 - Identify and Aggregate Fleet Management Material, Personnel, \$, and Information RESOURCES**

- (EP.1) Business Rules/Mission Priorities (shortfalls), Policies, Decision Logic, What-if Analysis, SLAs, Risk Analysis
- (EP.2) Performance Improvement Plan or projected improved efficiencies
- (EP.4) Inventory Strategy, TMSK and Reconstitution

**P1.3 - Balance Fleet Management RESOURCES with REQUIREMENTS**

**P1.4 - Establish and Communicate Fleet**

**Management Plans**  
Plans & Reports (P2.1, P3.1, P4.1) (Customer)

- (P2.4) Single Consolidated Resource Document (Currently Use Several to Include: UMDs, VAL/ASC, Sourcing Plans, Budgets)
- (P3.4) Mission Support Capability (Product & service)
- (P4.4) Maintenance Schedule, Dispatch Schedule, Training Schedule, Spend Plans
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (EP.5, EP.6) Capacity Planning (Internal, External, Organic, Contracted)

- (EP.8) Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)
- Vendor/Supplier Inventory
- Customer Usage Information

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# ***P2 - Plan Sourcing for Fleet Management***

- (Supplier) Product/Service Availability (For Contracted Workloads/Services)

- (S1.4, S2.4, S3.6) Inventory Availability (Personnel, Assets, \$, Material, Facilities, Workflow)

- (S1.1, S2.1, S3.3) Sourced Resources on Order and RDD, (Personnel, Assets, \$, Material, Facilities, Workflow)

- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)



**P2.1 - Identify, Prioritize, and Aggregate Product/service REQUIREMENTS**

**P2.2 - Identify, Prioritize, and Aggregate Product/service RESOURCES**



- (EP.1) Business Rules/Mission Priorities (Shortfalls), Policies, Decision Logic, What-if Analysis, SLAs, Risk Analysis



**P2.3 - Balance Product/Service RESOURCES with Product/Service REQUIREMENTS**



**P2.4 - Establish and Communicate Fleet Management Sourcing Plan**



- (P1.4) Establish and Communicate Fleet Management Plans & Reports

- (P3.4) Maintenance/Service Schedule, Dispatch, Training/Inspection Schedule, Deployment Schedules, Contingency Plans

- (P4.4) Contractor Information (For Contracted Workloads/Services), Capacity of Lateral Units in the Enterprise that can be Utilized, Internal Capacity

- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)

- (EP.7) Bills of Materials (Planning & Execution), Workflow

- (D2.3, D3.3) Reserve Resources (Personnel, Assets, \$, Material, Facilities, Workflow) Based on Mission Requirements

- Plans & Reports (P2.1, P3.1, P4.1) (Customer)

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# ***P3 - Plan Make (Maintain Fleet) for Fleet Management***

- (P1.4) Establish and Communicate Fleet Management Plans & Reports

- (P4.4) Contractor Information (For Contracted Workloads/Services), Capacity of Lateral Units in the Enterprise that can be Utilized, Internal Capacity

- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)

- (EP.7) Bills of Materials (Planning & Execution), Workflow

- (D2.3, D3.3) Reserve Resources (Personnel, Assets, \$, Material, Facilities, Workflow) Based on Mission Requirements

- (EP.1) Business Rules/Mission Priorities (Shortfalls), Policies, Decision Logic, What-if Analysis, SLAs, Risk Analysis

**P3.1 - Identify, Prioritize, and Aggregate Production REQUIREMENTS**

**P3.2 - Identify, Assess, and Aggregate Production RESOURCES**

**P3.3 - Balance Production RESOURCES with Production REQUIREMENTS**

**P3.4 - Establish and Communicate Production Plans**

- (P2.4) Single Consolidated Resource Document (Currently Use Several to Include: UMDs, VAL/ASC, Sourcing Plans, Budgets)

- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)

- (M1.1, M2.1, M3.2) Capacity Planning, Workflow Optimization Planning Information and Maintenance/Dispatch/Training Scheduling

- (M1.2, M2.2, M3.3) On-hand Inventory (Personnel, Assets, \$, Material, Facilities, Workflow)

- Production Plans & Reports (P1.2, P2.1, P4.2, M1.1, M2.1, M3.2, D1.3, D2.3, D3.3)

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# P4 - Plan Deliver for Fleet Management

- Reduced Standardized (With Commercial Sector) Plain English Asset Descriptions (Minimize Categories and Codes and Task Description Codes)
- Product/Category Lifecycle Information (Usage, Cost, R&M, Accessories, Warranty)
- (D4.6) Accountability and Visibility at Point of Sale Data (daily)
- Stock On-Hand Counts
- Vendor Lead Time to Acquisition
- Vendor Transit Time (RDD)

- (P1.4) Establish and Communicate Fleet Management Plans & Reports
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (EP.9) Contingencies, Forecasts and Projections, Revised Business Assumptions
- (EP.7) Bills of Materials (Planning & Execution), Workflow
- (D1.3, D2.3, D3.3) Due-ins and RDD, Outbound Shipments (parts, personnel, Assets) **Reserve Resources (Personnel, Assets, \$, Material, Facilities, Workflow) Based on Mission Requirements**

- Historical Data (at the item level)
- Stock-out History (Vanishing Vendor)
- Pilferage, Loss
- Economic Order Size

## P4.1 - Identify, Prioritize, and Aggregate Delivery Requirements

## P4.2 - Identify, Prioritize, and Aggregate Delivery RESOURCES

## P4.3 - Balance Delivery RESOURCES with Delivery REQUIREMENTS

## P4.4 - Establish and Communicate Delivery Plans

- (P2.4) Single Consolidated Resource Document (Currently Use Several to include: UMDs, VAL/ASC, Sourcing Plans, Budgets)
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (M1.1, M2.1, M3.2) Capacity Planning, workflow optimization planning information and Maintenance/Dispatch/Training Scheduling

- Delivery Plans & Reports (P1.2, P2.1, P3.1, D1.3, D2.3, D3.3)
- Stockage Levels, Adjusted Stock Levels & Safety Levels (Bench Stock) (D4.1)

- (M1.2, M2.2, M3.3) On hand Inventory (Personnel, Assets, \$, Material, Facilities, Workflow)

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# P5 - Plan Return of Fleet Management

- Demand Planning Forecasts, Projections (Personnel, Assets, \$, Material, Facilities, Workflow)
- Contractual Obligations (Performance Based Contracts for Outsourced Service/Products), Customer Centric Performance Metrics
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (EP.9) Contingencies, Forecasts and Projections, Revised Business Assumptions
- Historical Data (at the Item Level)
- (ER.1) Business Rules, Business Logic

### P5.1 - Identify, Prioritize, and Aggregate Return REQUIREMENTS

### P5.2 - Identify, Prioritize, and Aggregate Return RESOURCES

### P5.3 - Balance Return RESOURCES with Return REQUIREMENTS

### P5.4 - Establish and Communicate Return Plans

- (EP.1) Business Rules/Mission Priorities (shortfalls), Policies, Decision Logic, What-if Analysis, SLAs, Risk Analysis
- (EP.2) Performance Improvement Plan or Projected Improved Efficiencies
- (EP.4) Inventory Strategy, TMSK and Reconstitution

• (ER.8) Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)

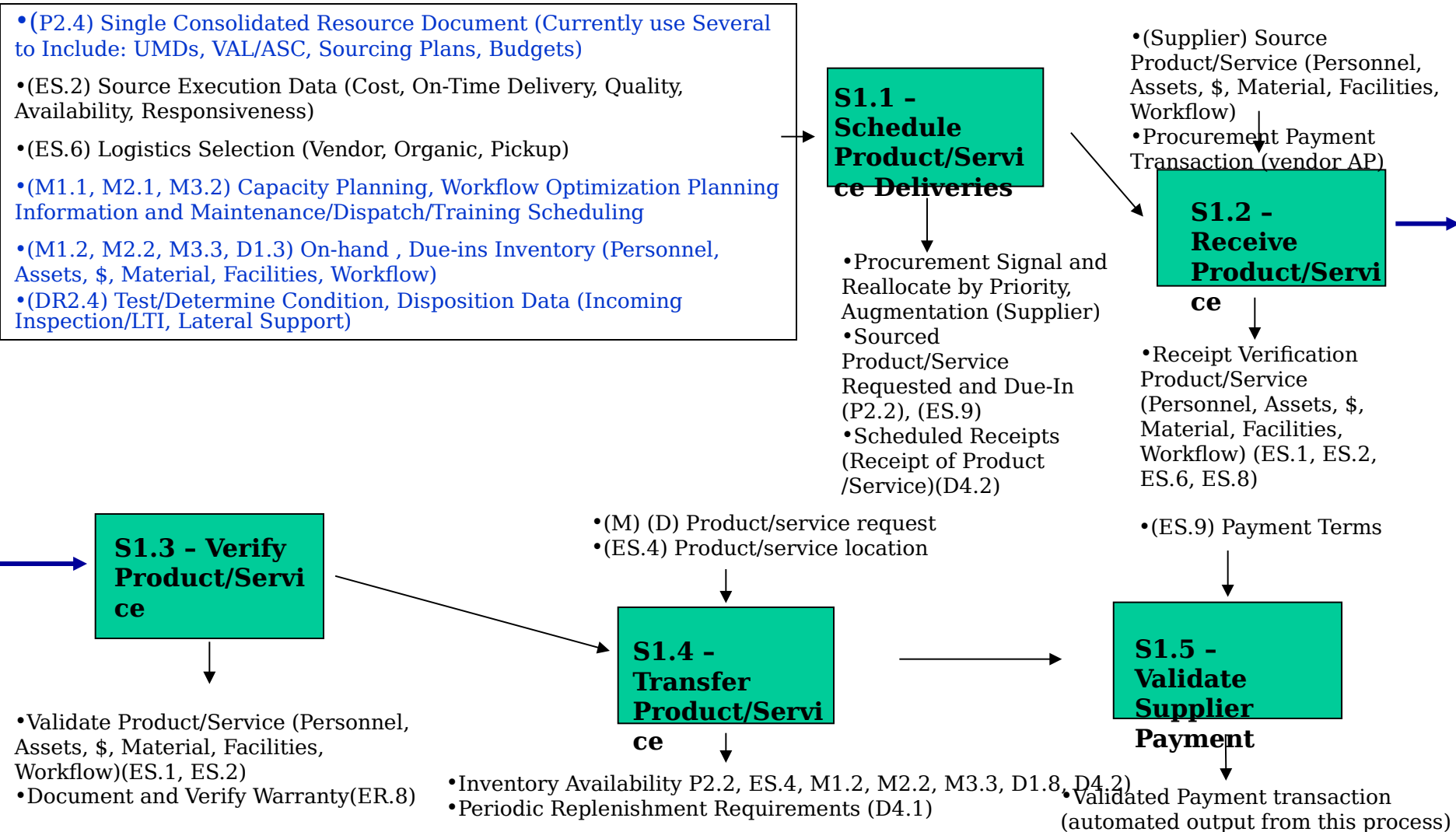
- (P2.4) Single Consolidated Resource Document (Currently use Several to Include: UMDs, VAL/ASC, Sourcing Plans, Budgets)
- (P3.4) Maintenance/Service Schedule, Dispatch, Training/Inspection Schedule, Deployment Schedules, Contingency Plans
- (EP.3) Planning Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- (EP.5, EP.6) Capacity Planning (Internal, External, Organic, Contracted)
- (EP.8) Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)
- (DR2.3, DR2.4) Test/Determine Condition, Disposition Data (Incoming Inspection/LTI, Lateral Support)
- (ER.1) Business Rules, Business Logic
- EP.9 Contingencies, Forecasts and Projections, Revised Business Assumptions
- ER.2 Quality Control (Return to Shop - Assets/Personnel Returned Because of Inability to Perform Assigned Task/Mission)(Planned and Unplanned)
- ER.3 Return Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- ER.4 Return Inventory Metrics Goals/Targets
- ER.6 Return Transportation Guidelines, Policies, & Agreements
- ER.7 Return Process Workflow Definitions & Policies
- ER.8 Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)

- Delivery Resources P4.2
  - Production Requirements P3.1
  - Source Requirements P2.1
  - Return Plans and Reports (DR2.1)
  - Return Rules and Policies DR1.1, DR3.1
  - Return Capabilities and Constraints DR1.1, DR3.1
  - Return Plan Schedule DR1.1, DR2.3, DR3.1
  - Process Procedures ER.2
- Included in All Above Factors, (Personnel, Assets, \$, Material, Facilities, Workflow)



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# ***S1 - Source Stocked Product/Service***



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# S2 - Source Make-to-Order Product/Service

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- (P2.4) Single Consolidated Resource Document (Currently Use Several to Include: UMDs, VAL/ASC, Sourcing Plans, Budgets)

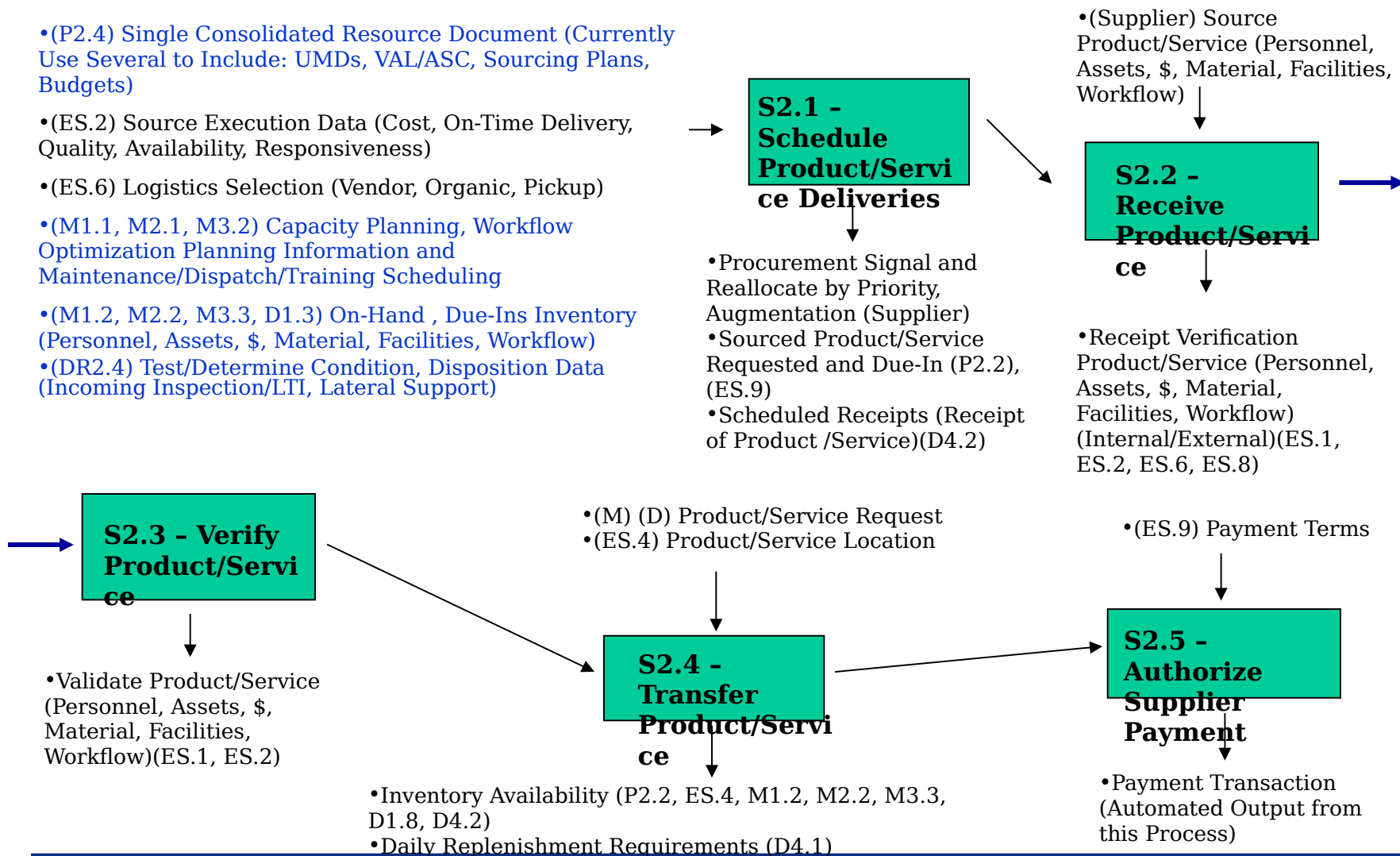
- (ES.2) Source Execution Data (Cost, On-Time Delivery, Quality, Availability, Responsiveness)

- (ES.6) Logistics Selection (Vendor, Organic, Pickup)

- (M1.1, M2.1, M3.2) Capacity Planning, Workflow Optimization Planning Information and Maintenance/Dispatch/Training Scheduling

- (M1.2, M2.2, M3.3, D1.3) On-Hand , Due-Ins Inventory (Personnel, Assets, \$, Material, Facilities, Workflow)

- (DR2.4) Test/Determine Condition, Disposition Data (Incoming Inspection/LTI, Lateral Support)







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• Production Plans & Reports (P1.2, P2.1, P4.2, M1.1, M2.1, M3.2, D1.3, D2.3, D3.3)

• (S1.1, S2.1, S3.3) Scheduled Receipts

• (M1.2, M1.3A, M1.5, M1.6) Information Feedback

• (EM.1, EM.2, EM.3, EM.5) Equipment and Facilities Schedules and Plans (Tools, Training)

• Return Inventory Transfer Data (P5.2)

### M1.1 - Schedule Mission Support Activities

• Production Schedule (P3.2, S1.1, S2.1, S3.3, D1.3, D1.8, D4.2)

• M1.3 Produce End Product/Service

### M 1.3A - Complete Quality Control

• Information Feedback (M1.1) (Services Completed, Training Deficiencies, FOD)  
• Quality Control Metrics  
• Customer Notification

### M1.2 - Gather Resources

• (S1.4, S2.4, S3.6) Inventory Availability  
• (EM.4) WIP Handling Rules, Move Information and Methods  
• (EM.6) WIP Location Rules (Awaiting Shop, VDP, Awaiting Disposition Instructions)  
• (EM.8) Regulatory Compliance

• Inventory Availability (P3.2)  
• Information Feedback (M1.1)  
• Replenishment Signal (S1.1, S2.1, S3.3)  
• Product Location Information (EM.6)  
• Customer Notification/Exception Notification  
• (P3.4) Production Plan  
• (P4.4) Delivery Plan

### M1.5 - Package/Stage Product/Service

• Information Feedback (M1.1)  
• (P3.4) Production Plan  
• (P4.4) Deliver Plan  
• Inventory Availability (P3.2)

### M 1.3 - Produce End Product/Service

• Information Feedback (M1.1)  
• Labor Hours Start/Stop  
• Route to QC

### M1.6 - Release Product/Service to Deliver

• Information Feedback (M1.1)  
• Finished Product Release (D1.8, D4.2)  
• Customer Notification/Exception Notification (CAC)

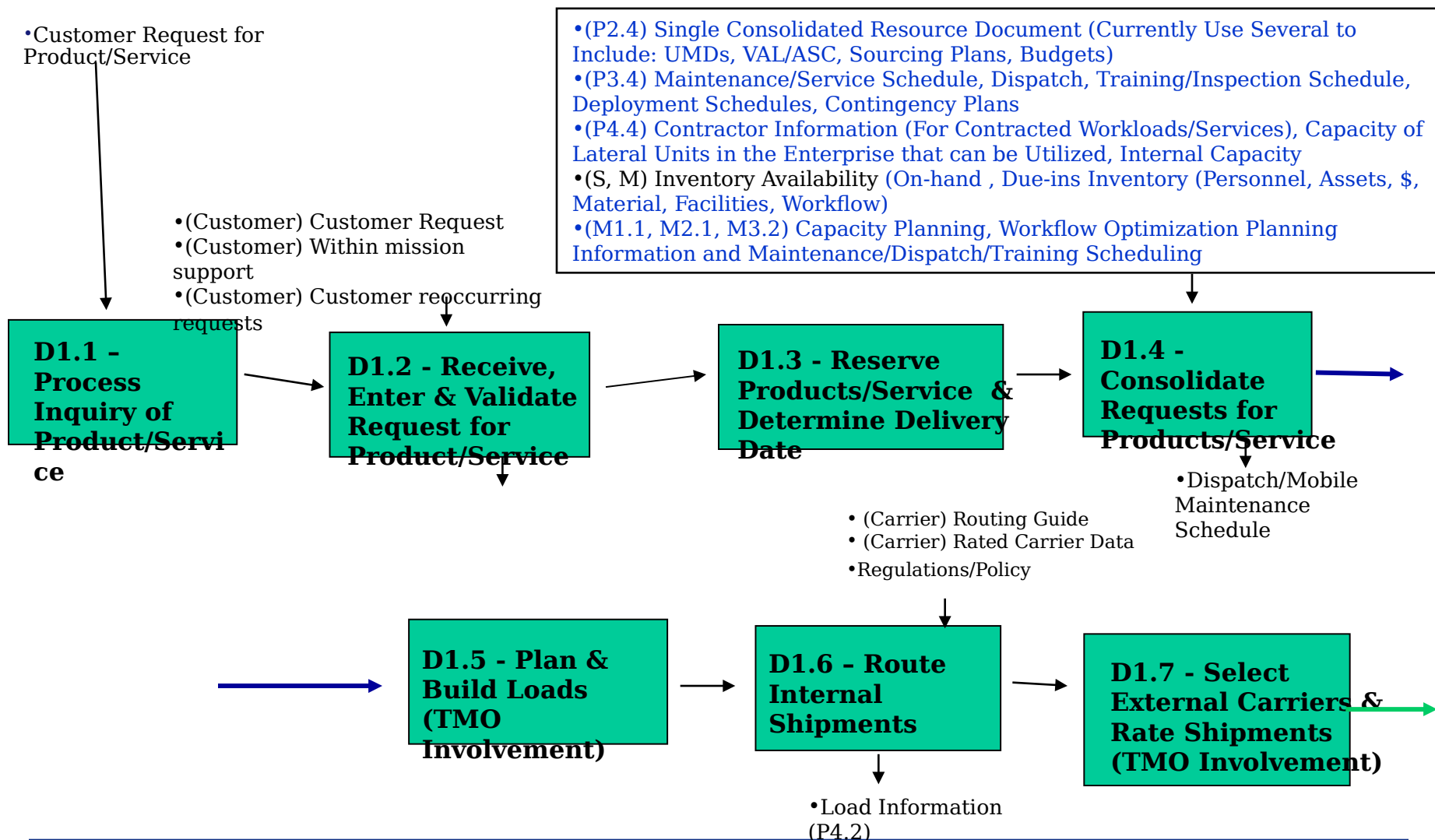
# M1-Prepare for Mission Support (Maintain Fleet)





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# D1 - Deliver Product/Service



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# ***D1 - Deliver Product/Service (continued)***

- (S1.1, S1.4) Sourced Resources on Order and RDD, (Personnel, Assets, \$, Material, Facilities, Workflow)
- (M1.1,) Capacity Planning, Workflow Optimization Planning Information and Maintenance/Dispatch/Training Scheduling
- (M1.6) Outbound Inspection/Closeout Report

**D1.8 - Receive Product/Service into Inventory**

- Unsatisfied Mission Requirements (Capture Demands for Planning Process (P1.1, P4.1)
- Inventory Availability/ Delivery Date (On-hand , Due-ins Inventory (Personnel, Assets, \$, Material, Facilities, Workflow) (P4.2)
- Replenishment Signal (S1.1)(MEL) On-hand , Due-ins Inventory (Personnel, Assets, \$, Material, facilities, workflow)
- Inventory Availability (D) (On-hand , Due-ins Inventory (Personnel, Assets, \$, Material, Facilities, Workflow)

**D1.9 - Select Product/Service**

- (D) Consolidate Product/Service

**D1.10 - Configure Product/Service to Provide Mission Support**

- Configured Products/Service (Personnel, Assets, \$, Material, Facilities, Workflow (Documentation)

- Inventory Availability (D) (On-hand , Due-ins Inventory (Personnel, Assets, \$, Material, Facilities, Workflow)

- (D) Advanced Product/Service Notice

**D1.11 - Customer Receives & Verify Product/Service**

**D1.12 - Complete Product/Service**

**D1.13 - Invoice (Where Applicable)**

- Invoice

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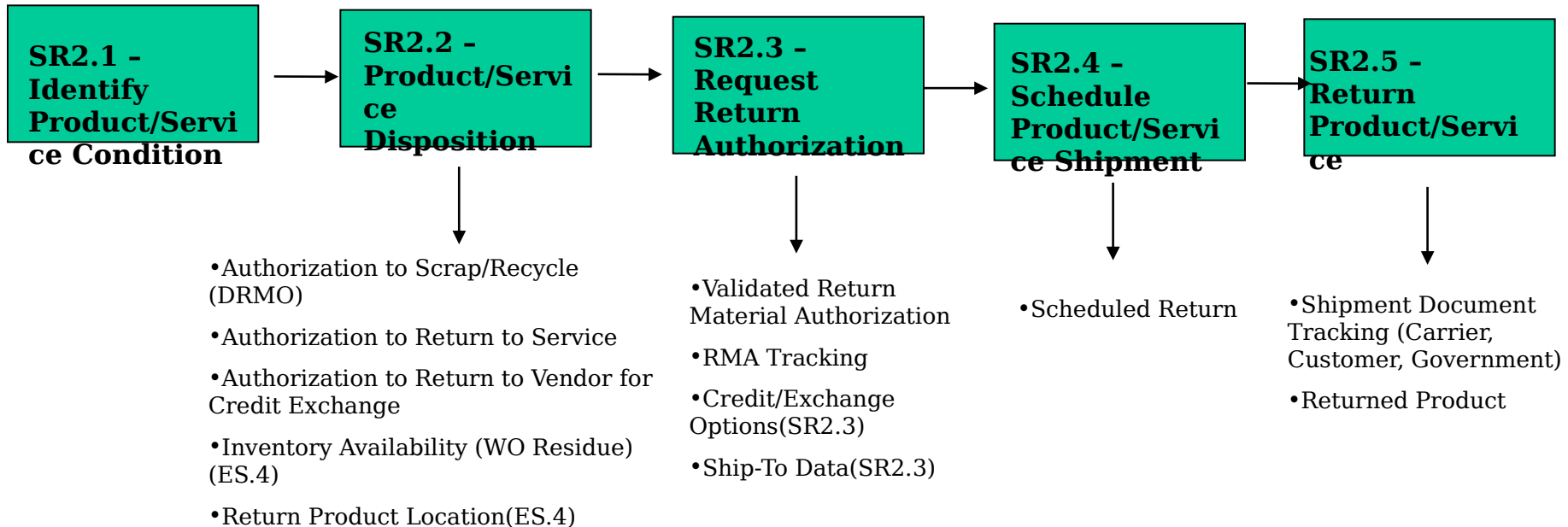
# SR2 - Return Source

•Receipt Verification Product/Service (Personnel, Assets, \$, Material, Facilities, Workflow) (ES.1, ES.2, ES.6, ES.8)

•(ER.1) Manage Business Rules(Shipping Cost, DIFM)

•(ER.8) Manage Regulatory Return Policy (HAZMAT)

•(ER.8) Warranty Data





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# DR2 - Return Deliver

- (P3.4) Maintenance/Service Schedule, Dispatch, Training/Inspection Schedule, Deployment Schedules, Contingency Plans
- EP.9 Contingencies, Forecasts and Projections, Revised Business Assumptions
- ER.2 Quality Control (Return to Shop - Assets/Personnel Returned Because of Inability to Perform Assigned Task/Mission)(Planned and Unplanned)
- ER.3 Return Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)
- ER.4 Return Inventory Metrics Goals/Targets
- ER.6 Return Transportation Guidelines, Policies, & Agreements
- ER.7 Return Process Workflow Definitions & Policies
- ER.8 Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)

## DR2.1 - Authorize Product/Service Return

- ER.4 Return Inventory Metrics Goals/Targets
- ER.3 Return Data (Future Missions, Performance Metrics, Cost/Spend Authority, Recalls)

## D2.2 - Schedule Return Receipt

- Return Schedule Instructions (UDI Returns, Scheduled/Unscheduled Maintenance)(DR2.3)
- RMA/Documentation (Return Tracking Number ex. ULN, TCN)

- (P3.4) Maintenance/Service Schedule, Dispatch, Training/Inspection Schedule, Deployment Schedules, Contingency Plans
- Return Schedule Instructions (UDI Returns, Scheduled/Unscheduled Maintenance)(DR2.3)
- ER.6 Return Transportation Guidelines, Policies, & Agreements
- ER.8 Regulatory Requirements (HAZMAT, EPA, Public Law, Policy, OSHA, DOT, etc.)
- RMA/Documentation (Return Tracking Number ex. ULN, TCN)

## DR2.3 - Receive Product/Service (includes verify)

- Return Product/Service (DR2.4)
- Return Inventory Transfer Data (P5.2)
- ER.4 Return Inventory Metrics Goals/Targets
- Receipt Discrepancy Notification (P, S, ER)(DIFM parts, cores)

## DR2.4 - Transfer Product/Service

- (P2.4)Sourcing Plans
- Return Inventory Transfer Data (P5.2)
- ER.4 Return Inventory Metrics Goals/Targets
- Products

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